tGW-700 Series NEW

Tiny Modbus/TCP to RTU/ASCII Gateway

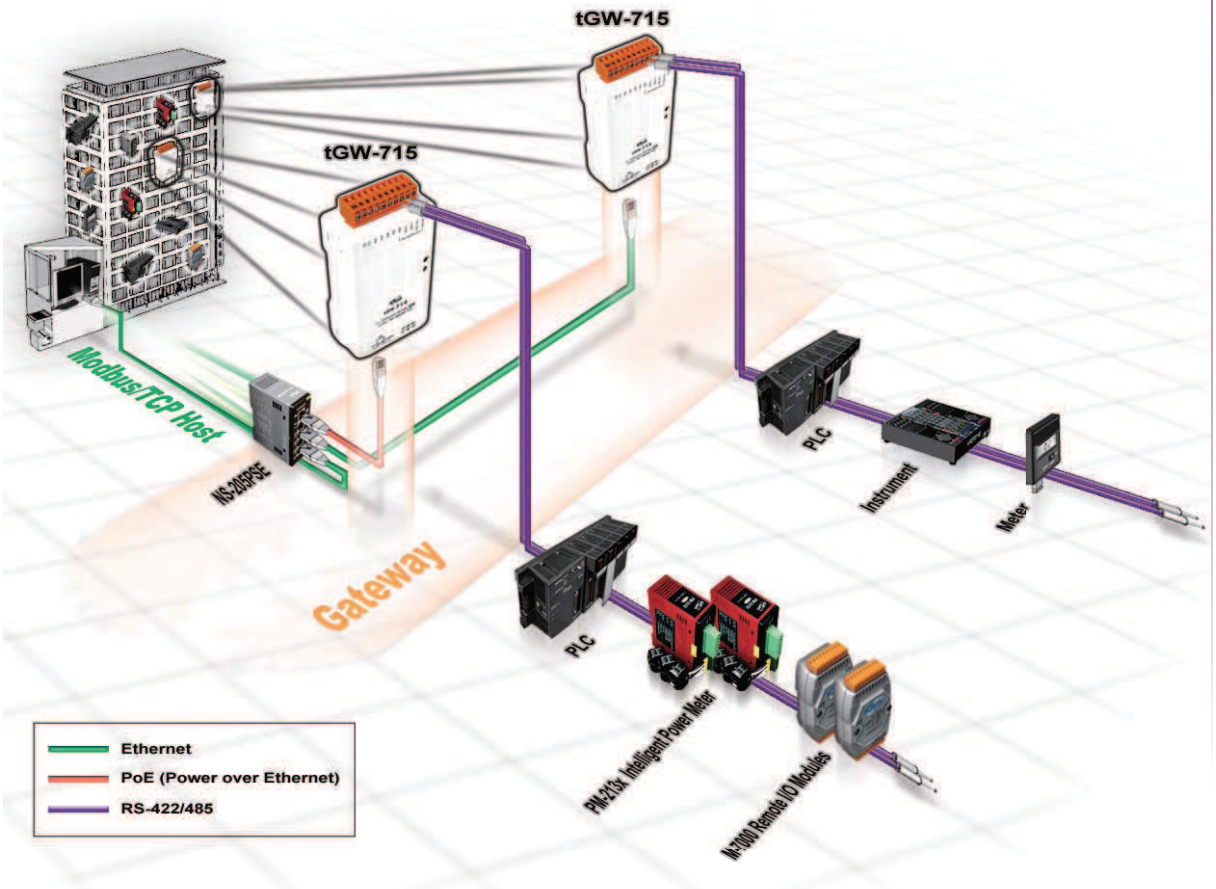
tGW-712 tGW-700 series

Features

- Incorporates any RS-232/422/485 serial device in Ethernet
- Supports Modbus TCP to RTU/ASCII Gateway
- Supports Modbus RTU/ASCII to TCP Gateway
- 10/100 Base-TX Ethernet, RJ-45 x1 (Auto-negotiating, auto MDI/MDIX, LED Indicators)
- Includes redundant power inputs: PoE and DC jack
- Allows easy firmware updates via the Ethernet
- Male DB-9 or terminal block connector for easy wiring
- RoHS Compliant & no Halogen
- Cost-effective Device Servers
- 32-bit MCU that efficiently handles network traffic
- Supports pair-connection (serial-bridge, serial-tunnel) applications
- Supports TCP, UDP, HTTP, DHCP, BOOTP and TFTP protocols
- Supports UDP responder for device discovery
- Allows automatic RS-485 direction control
- Provides an intuitive web configuration interface
- Tiny form-factor and low power consumption
- Made from fire-retardant materials (UL94-V0 Level)

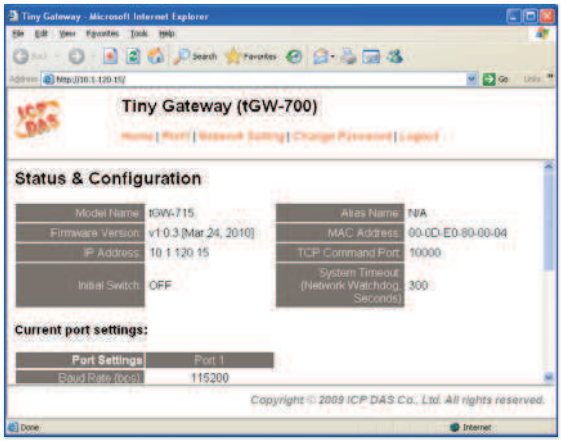
Introduction

Modbus has become a de facto standard industrial communication protocol, and is now the most commonly available means of connecting industrial electronic devices. Modbus allows for communication between many devices connected to the same RS-485 network, for example, a system that measures temperature and humidity and communicates the results to a computer. Modbus is often used to connect a supervisory computer with a remote terminal unit (RTU) in supervisory control and data acquisition (SCADA) systems.



The tGW-700 module is a Modbus TCP to RTU/ASCII gateway that enables a Modbus/TCP host to communicate with serial Modbus RTU/ASCII devices through an Ethernet network, and eliminates the cable length limitation of legacy serial communication devices. The module can be used to create a pair-connection application (as well as serial-bridge or serial-tunnel application), and can then route data over TCP/IP between two serial Modbus RTU/ASCII devices, which is useful when connecting mainframe computers, servers or other serial devices that use Modbus RTU/ASCII protocols and do not themselves have Ethernet capability.

DHCP minimizes configuration errors caused by manual IP address configuration, such as address conflicts caused by the assignment of an IP address to more than one computer or device at the same time. The tGW-700 module supports the DHCP client function, which allows it to easily obtain the necessary TCP/IP configuration information from a DHCP server. The module also contains a UDP responder that transmits its IP address information in response to a UDP search from the eSearch utility, making local management more efficient.



The tGW-700 module features a powerful 32-bit MCU to enable efficient handling of network traffic, and also has a built-in web server that provides an intuitive web management interface that allows users to modify the configuration of the module, including the DHCP/Static IP, the gateway/mask settings and the serial port settings.

The module contains a dual watchdog, including a CPU watchdog (for hardware functions) and a host watchdog (for software functions). The CPU watchdog automatically resets the CPU if the built-in firmware is operating abnormally, while the host watchdog automatically resets the CPU if there is no communication between the module and the host (PC or PLC) for a predefined period of time (system timeout). The dual watchdog is an important feature that ensures the module operates continuously, even in harsh environments.

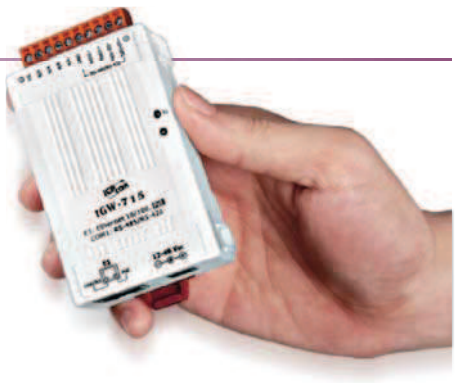
The tGW-700 module offers true IEEE 802.3af-compliant (classification, Class 1) Power over Ethernet (PoE) functionality using a standard category 5 Ethernet cable to receive power from a PoE switch such as the NS-205PSE. If there is no PoE switch on site, the module will also accept power input from a DC adapter. The tGW-700 module is designed for ultra-low power consumption, reducing hidden costs from increasing fuel and electricity prices, especially when you have a large number of modules installed. Reducing the amount of electricity consumed by choosing energyefficient equipment can have a positive impact on maintaining a green environment.

The module is equipped with a male DB-9 or a removable terminal block connector to allow easy wiring. Based on an amazing tiny form-factor, the tGW-700 achieves maximum space savings that allows it to be easily installed anywhere, even directly embedded into a machine. It also supports automatic RS-485 direction control when sending and receiving data, thereby improving the stability of the RS-485 communication.

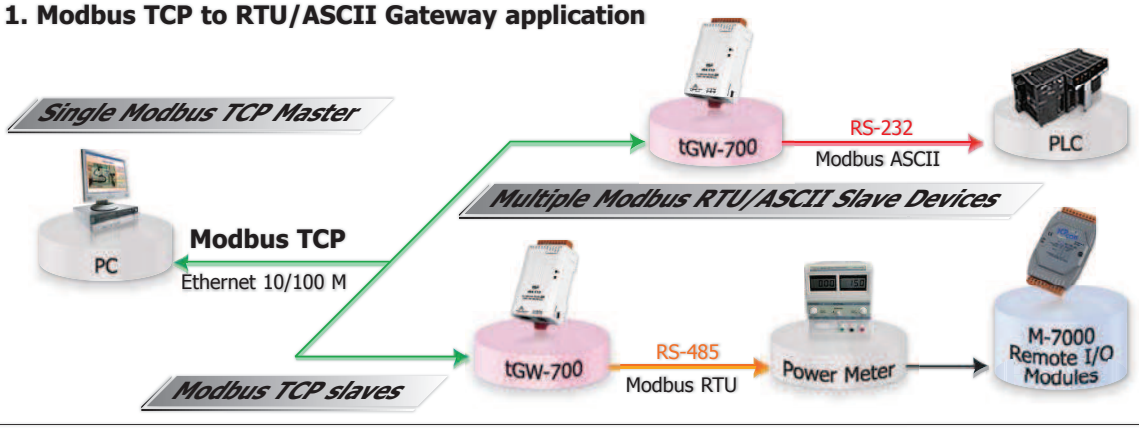
Comparison Table	Ethernet	Programmable	Virtual COM	Virtual I/O	DHCP	Web Configuration	UDP Search	Modbus Gateway	Multi-client
tGW-700 Series	10/100 M, PoE	–	–	–	Yes	Yes	Yes	Yes	–
PPDS-700-MTCP Series	10/100 M, PoE	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes

Applications

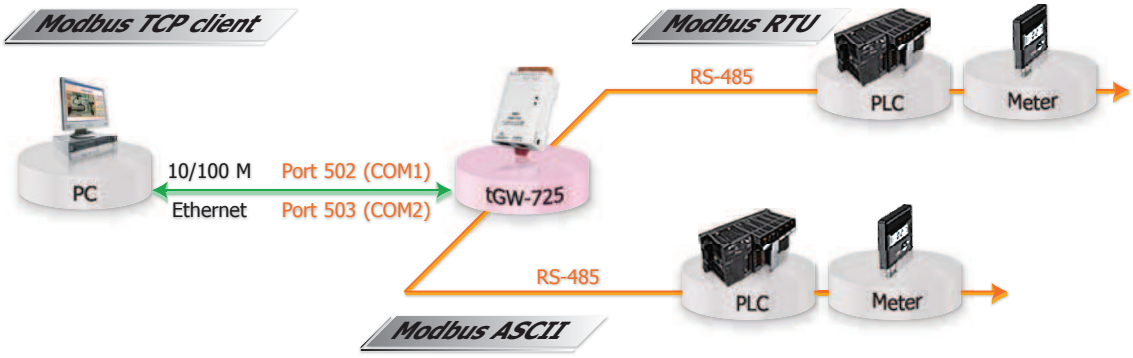
- Factory Automation
- Home Automation
- Building Automation
- Remote Diagnosis and Management



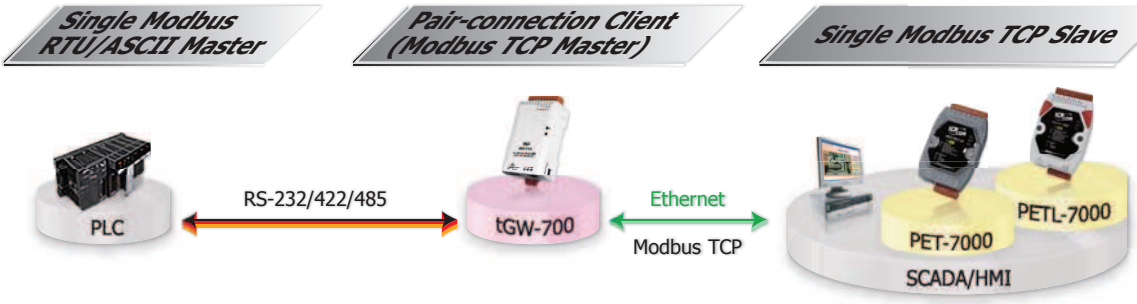
1. Modbus TCP to RTU/ASCII Gateway application



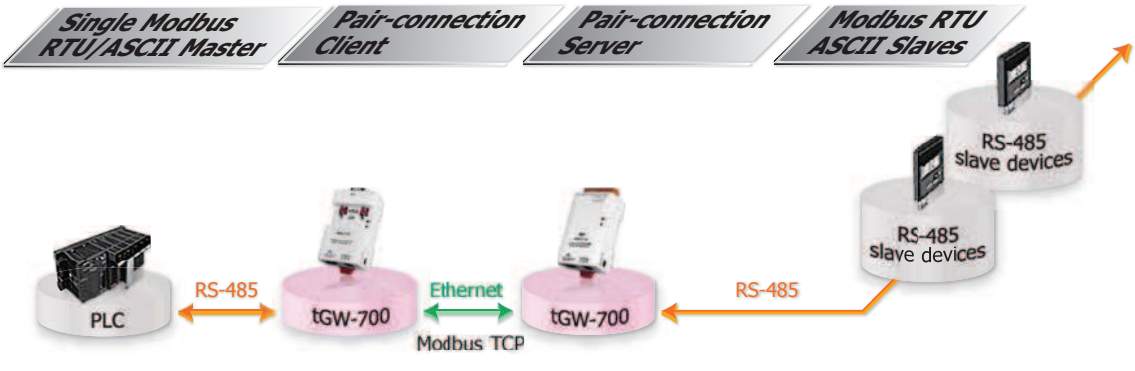
2. Modbus TCP to RTU/ASCII Gateway application (dual-port)



3. Modbus RTU/ASCII to TCP Gateway application (like pair-connection)



4. Virtual RS-485 bus application through pair-connection

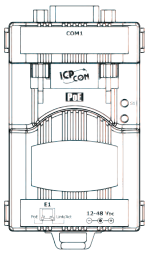


System Specifications

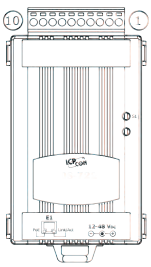
Models	tDS-712 tGW-712	tDS-722 tGW-722	tDS-732 tGW-732	tDS-715 tGW-715	tDS-725 tGW-725	tDS-735 tGW-735	tDS-718 tGW-718	tDS-724 GW-724	tDS-734 tGW-734
System									
CPU	32-bit MCU								
Communication Interface									
Ethernet	10/100 Base-TX, 8-pin RJ-45 x 1, (Auto-negotiating, Auto-MDI/MDIX, LED indicator) PoE (IEEE 802.3af, Class 1)								
COM1	5-wire RS-232	5-wire RS-232	3-wire RS-232	2-wire RS-485 4-wire RS-422	2-wire RS-485	2-wire RS-485	3-wire RS-232 2-wire RS-485 4-wire RS-422	2-wire RS-485	2-wire RS-485
COM2	–	5-wire RS-232	3-wire RS-232	–	2-wire RS-485	2-wire RS-485	–	5-wire RS-232	3-wire RS-232
COM3	–	–	3-wire RS-232	–	–	2-wire RS-485	–	–	3-wire RS-232
Self-Tuner	–			Yes, automatic RS-485 direction control					
UART	16C550 or compatible								
COM Port Format									
Baud Rate	115200 bps Max.								
Data Bit	5, 6, 7, 8								
Parity	None, Odd, Even, Mark, Space								
Stop Bit	1, 2								
Power									
Power Input (PoE)	IEEE 802.3af, Class 1								
Power Input (DC Jack)	+12 ~ 48 VDC								
Power Consumption	0.05 A @ 24 VDC								
Connector	Male DB-9 x 1		10-Pin Removable Terminal Block x 1						
Mechanical									
Flammability	Fire-Retardant Materials (UL94-V0 Level)								
Dimensions (W x H x D)	52 mm x 90 mm x 27 mm		52 mm x 95 mm x 27 mm						
Installation	DIN-Rail mounting								
Environment									
Operating Temperature	-25 °C ~ +75 °C								
Storage Temperature	-30 °C ~ +80 °C								
Humidity	10 ~ 90% RH, non-condensing								

3-wire RS-232: RxD, TxD, GND (Non-isolated)
5-wire RS-232: RxD, TxD, CTS, RTS, GND (Non-isolated)
2-wire RS-485: DATA+, DATA-, GND (Non-isolated)
4-wire RS-422: TxD+, TxD-, RxD+, RxD-, GND (Non-isolated)

Pin Assignments



tDS-712/tGW-712		
COM1 (Male DB-9)	09	N/A
	08	CTS1
	07	RTS1
	06	N/A
	05	GND
	04	N/A
	03	TxD1
	02	RxD1
	01	N/A



tDS-722/tGW-722		
	10	F.G.
COM2	09	CTS2
	08	RTS2
	07	RxD2
	06	TxD2
COM1	05	GND
	04	CTS1
	03	RTS1
	02	RxD1
	01	TxD1

tDS-732/tGW-732		
	10	F.G.
	09	GND
COM3	08	RxD3
	07	TxD3
	06	GND
COM2	05	RxD2
	04	TxD2
	03	GND
COM1	02	RxD1
	01	TxD1

tDS-735/tGW-735		
	10	F.G.
	09	GND
COM3	08	D3-
	07	D3+
	06	GND
COM2	05	D2-
	04	D2+
	03	GND
COM1	02	D1-
	01	D1+

tDS-718/tGW-718		
	10	F.G.
	09	N/A
RS-232	08	GND
	07	RxD1
	06	TxD1
	05	GND
RS-485/ RS-422	04	RxD1-
	03	RxD1+
	02	TxD1-/D1-
	01	TxD1+/D1+

tDS-715/tGW-715		
	10	F.G.
	09	N/A
	08	N/A
	07	N/A
	06	N/A
	05	GND
RS-485/ RS-422	04	RxD1-
	03	RxD1+
	02	TxD1-/D1-
	01	TxD1+/D1+

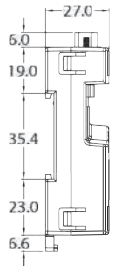
tDS-725/tGW-725		
	10	F.G.
	09	N/A
	08	N/A
	07	N/A
	06	GND
COM2	05	D2-
	04	D2+
	03	GND
COM1	02	D1-
	01	D1+

tDS-724/tGW-724		
	10	F.G.
	09	N/A
	08	CTS2
	07	RTS2
COM2	06	GND
	05	RxD2
	04	TxD2
	03	GND
COM1	02	D1-
	01	D1+

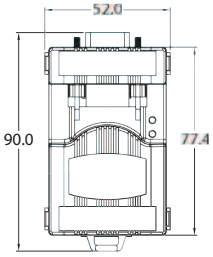
tDS-734/tGW-734		
	10	F.G.
	09	GND
COM3	08	RxD3
	07	TxD3
	06	GND
COM2	05	RxD2
	04	TxD2
	03	GND
COM1	02	D1-
	01	D1+

Dimensions (Unit: mm)

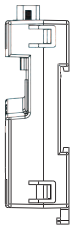
tDS-712/tGW-712

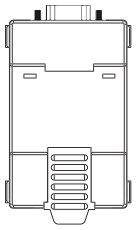


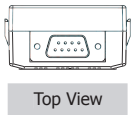
Left Side View



Front View

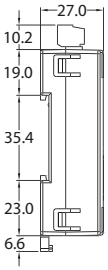

Right Side View


Rear View

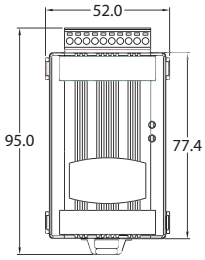

Top View


Bottom View

tDS-715/718/722/725/732/735/724/734 & tGW-715/718/722/725/732/735/724/734

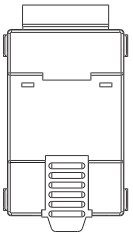


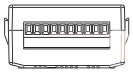
Left Side View

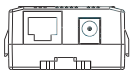


Front View


Right Side View


Rear View


Top View


Bottom View

Ordering Information

tDS-700 Series	
tDS-712 CR	Tiny Device Server with PoE and 1 RS-232 Port (RoHS)
tDS-722 CR	Tiny Device Server with PoE and 2 RS-232 Ports (RoHS)
tDS-732 CR	Tiny Device Server with PoE and 3 RS-232 Ports (RoHS)
tDS-715 CR	Tiny Device Server with PoE and 1 RS-422/485 Port (RoHS)
tDS-725 CR	Tiny Device Server with PoE and 2 RS-485 Ports (RoHS)
tDS-735 CR	Tiny Device Server with PoE and 3 RS-485 Ports (RoHS)
tDS-718 CR	Tiny Device Server with PoE and 1 RS-232/422/485 Port (RoHS)
tDS-724 CR	Tiny Device Server with PoE, 1 RS-485 and 1 RS-232 Ports (RoHS)
tDS-734 CR	Tiny Device Server with PoE, 1 RS-485 and 2 RS-232 Ports (RoHS)
Includes: One CA-002 cable.	
tGW-700 Series	
tGW-712 CR	Tiny Modbus/TCP to RTU/ASCII Gateway with PoE and 1 RS-232 Port (RoHS)
tGW-722 CR	Tiny Modbus/TCP to RTU/ASCII Gateway with PoE and 2 RS-232 Ports (RoHS)
tGW-732 CR	Tiny Modbus/TCP to RTU/ASCII Gateway with PoE and 3 RS-232 Ports (RoHS)
tGW-715 CR	Tiny Modbus/TCP to RTU/ASCII Gateway with PoE and 1 RS-422/485 (RoHS)
tGW-725 CR	Tiny Modbus/TCP to RTU/ASCII Gateway with PoE and 2 RS-485 Ports (RoHS)
tGW-735 CR	Tiny Modbus/TCP to RTU/ASCII Gateway with PoE and 3 RS-485 Ports (RoHS)
tGW-718 CR	Tiny Modbus/TCP to RTU/ASCII Gateway with PoE and 1 RS-232/422/485 Port (RoHS)
tGW-724 CR	Tiny Modbus/TCP to RTU/ASCII Gateway with PoE, 1 RS-485 and 1 RS-232 Ports (RoHS)
tGW-734 CR	Tiny Modbus/TCP to RTU/ASCII Gateway with PoE, 1 RS-485 and 2 RS-232 Ports (RoHS)
Includes: One CA-002 cable.	

Accessories

CA-002	DC connector to 2-wire power cable, 0.3 M
CA-0915	Male DB-9 to Female DB-9 Cable, 1.5 m
CA-0910F	Female DB-9 to Female DB-9 Cable, 1.0 m
CA-0910N	DB-9 Female-Female 3-wire Null Modem Cable, 1M
CA-PC09F	DB-9 Female Connector with Plastic Cover
FRA05-S12-SU CR	12V/0.58A (max.) Power Supply (RoHS, for tDS/tGW-700)
DIN-KA52F CR	24V/1.04A, 25 W Power Supply with DIN-Rail Mounting (RoHS, for NS-205 and NS-205PSE-24V)
DIN-KA52F-48 CR	48V/0.52A, 25 W Power Supply with DIN-Rail Mounting (RoHS, for NS-205PSE)
NS-205 CR	Unmanaged 5-port Industrial Ethernet Switch (RoHS)
NS-205PSE CR	Unmanaged Ethernet Switch with 4 PoE Ports and 1 RJ-45 Uplink (RoHS)
NS-205PSE-24V CR	Unmanaged 5-port 10/100 Mbps PoE (PSE) Ethernet Switch; 24 VDC Input (RoHS)